

Date: Thursday, 08/05/2008 8:59:20 AM  
User: Julie Lecocq

## Process Sheet

|                                    |  |                           |                |
|------------------------------------|--|---------------------------|----------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services  | <b>Drawing Name</b> :     | FLOAT SKIDTUBE |
| <b>Job Number</b> :                | 39103  |                           |                |
| <b>Estimate Number</b> :           | 10366  |                           |                |
| <b>P.O. Number</b> :               |  | <b>Part Number</b> :      | D412742013     |
| <b>This Issue</b> :                | 08/05/2008   | <b>Drawing Number</b> :   | N/A            |
| <b>Prsht Rev.</b> :                | NC   | <b>Project Number</b> :   | N/A            |
| <b>First Issue</b> :               | //   | <b>Drawing Revision</b> : | D              |
| <b>Previous Run</b> :              | 37504  | <b>Material</b> :         |                |
| <b>Written By</b> :                |  | <b>Due Date</b> :         | 15/06/2008     |
| <b>Checked &amp; Approved By</b> : | <u>SLD 08.5.08</u>   | <b>Qty:</b>               | 1 Um: Each     |
| <b>Comment</b> :                   | Est Rev: A 05.10.13 New Issue KJ/JLM<br>Est Rev: B 06-06-08 As per DSI9336 JLM<br>Est Rev: C 07-12-03 ECN 1072 DD verified by: JLM |                           |                |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013

CHG004

JLD 08.5.08

06/05/21

005

SLD 08-510

|     |        |                     |
|-----|--------|---------------------|
| 2.0 | 39103A | FLOAT SKID ASSEMBLY |
|-----|--------|---------------------|

**Comment:** Sub-Component FLOAT SKID ASSEMBLY  
D412-742-043 B 39103A

SLD

|     |             |                       |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1  
Pick Packing Kit

|     |       |                     |
|-----|-------|---------------------|
| 4.0 | D2571 | Saddle, Fwd Out 205 |
|-----|-------|---------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

| Qty | Part Number | Description        | Batch  |
|-----|-------------|--------------------|--------|
| 1   | D2571       | Saddle Fwd Outside | B39806 |

SLD

|     |       |                    |
|-----|-------|--------------------|
| 5.0 | D2572 | Saddle, Fwd In 205 |
|-----|-------|--------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

| Qty | Part Number | Description       | Batch  |
|-----|-------------|-------------------|--------|
| 1   | D2572       | Saddle Fwd Inside | B40085 |

8/8/9

SLD

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 08/05/2008 8:59:20 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 39103

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2573

Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2573 Saddle Aft Outside B39808

SP

7.0

D2574

Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2574 Saddle Aft Outside B40517 CZ

8.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch  
2 D2876 Saddle Spacer B36275

SP

9.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch  
2 D2877 Saddle Spacer B36276

SP

10.0

D34031

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch  
16 D3403-1 Bushing B39847

SP

11.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch  
4 D2747 Bolt B39224

8/8/19

SP

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 39103

Part Number: D412742013

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|      |        |           |
|------|--------|-----------|
| 12.0 | D35331 | Set Screw |
|------|--------|-----------|



B28093



SC

Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)  
Set Screw

|      |        |      |
|------|--------|------|
| 13.0 | AN4C6A | Bolt |
|------|--------|------|



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)  
Pick:  
Qty Part Number Description Batch  
16 AN4C6A Bolt M107242

SC

|      |         |      |
|------|---------|------|
| 14.0 | AN4C52A | BOLT |
|------|---------|------|



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)  
Pick:  
Qty Part Number Description Batch  
8 AN4C52A Bolt M105423

SC

|      |         |      |
|------|---------|------|
| 15.0 | AN6C12A | BOLT |
|------|---------|------|



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)  
Pick:  
Qty Part Number Description Batch  
8 AN6C12A Bolt M104289

SC

|      |        |                 |
|------|--------|-----------------|
| 16.0 | D36723 | Phenolic Washer |
|------|--------|-----------------|



Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)  
PHENOLIC WASHER

B37374

SC

|      |            |        |
|------|------------|--------|
| 17.0 | AN960C416L | WASHER |
|------|------------|--------|



Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s)  
WASHER

M107008

SC

|      |        |                 |
|------|--------|-----------------|
| 18.0 | D36729 | Phenolic Washer |
|------|--------|-----------------|



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)  
PHENOLIC WASHER

B35523

8/8/19

(2)

SC

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 39103

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

AN960C616L

WASHER



*M107242*



*SP*

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)  
WASHER

20.0

D367211

Phenolic Washer



*B35524*



*SP*

Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)  
PHENOLIC WASHER

21.0

MS210434

Nut



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)  
Nut

*M108672*

*SP*

22.0

AN4C7A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Bolt  
Batch: *M106302*

*SP*

23.0

D34033

Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Pick:

Qty Part Number Description Batch  
8 D3403-3 Bushing *B337146*

*SP*

24.0

D3405041

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Pick:

Qty Part Number Description Batch  
1 D3405-041 GHW Lug *B35779*

*SP*

25.0

D3405043

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Pick:

Qty Part Number Description Batch  
1 D3405-043 GHW Lug *B341841*

*8/8/19*

*SP*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 39103

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

AN4C46A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4C46A

Bolt

M108287

56

27.0

MS210434

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

29 MS21043-4Nut

M108145

24  
M108672

56

28.0

D3407041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3407-041

TOW RING

B35780

56

29.0

D34173

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3417-3

WASHER

33519

56

30.0

D34561

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3456-1

WASHER

40285

56

31.0

AN3C37A

BOLT



Comment: Qty.: 1.0000 EACH(s)/Unit Total: 1.0000 EACH(s)

BOLT

M108137

8/8/18

56

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Thursday, 08/05/2008 8:59:21 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 39103

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

32.0

AN3C40A

BOLT



M106169



SP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
BOLT

33.0

AN3C41A

BOLT



M108084



SP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
BOLT

34.0

AN3C42A

BOLT



M106169



SP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
BOLT

35.0

AN3C43A

BOLT



M106227



SP

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
BOLT

36.0

AN3C46A

BOLT



M106169



SP

Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
BOLT

37.0

AN960C10L

Washer



M107837 M108555



SP

Comment: Qty.: 26.0000 Each(s)/Unit Total : 26.0000 Each(s)  
washer

38.0

MS210433

Nut



M108672



SP

Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)  
Nut

39.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



M108672



SP

Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/08/21 (40)

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE

Job Number: 39103

Part Number: D412742013

Job Number:



Seq. #:

Machine Or Operation:

Description :

40.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-013

Location: \_\_\_\_\_

41.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/01 *[Signature]*

Job Completion



MF 08-08/01

B39103A

39103

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

## 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

| Item | Qty<br>-013 | Qty<br>-043 | Part Number     | Description                        |
|------|-------------|-------------|-----------------|------------------------------------|
|      | X           |             | D412-742-013    | FLOAT SKIDTUBE INSTALLATION        |
|      | 1           | X           | D412-742-043    | FLOAT SKIDTUBE                     |
|      |             | 1           | D3391-043       | 412 FLOAT SKIDTUBE                 |
| 1    |             | *24         | *AN3C4A         | *BOLT                              |
| 3    |             | *12         | *AN3C6A         | *BOLT                              |
| 4    |             | *8          | *AN3C7A         | *BOLT                              |
| 5    |             | *44         | *AN960C10L      | *WASHER                            |
| 21A  |             | *1          | *D3564-1        | *WEARSHOE (REPLACES D3460-1)       |
| 21B  |             | *1          | *D3566-1        | *GASKET                            |
| 22A  |             | *1          | *D3564-3        | *WEARSHOE (REPLACES D3460-3)       |
| 22B  |             | *1          | *D3566-1        | *GASKET                            |
| 23A  |             | *1          | *D3564-5        | *WEARSHOE (REPLACES D2577-5)       |
| 23B  |             | *1          | *D3566-5        | *GASKET                            |
| 10   |             | *1          | *D3391-021      | *412 FORWARD TUBE                  |
| 11   |             | **1         | **D3401-041     | **TOW CAP                          |
| 12A  |             | **10        | **AELS-1032-225 | **INSERT (REPLACES NAS1330S3KB166) |
| 12B  |             | **2         | **AELS-1032-130 | **INSERT (REPLACES NAS1330S3KB166) |
| 13   |             | **10        | **AN3C4A        | **BOLT                             |
| 14A  |             | **4         | **D3672-1       | **WASHER (REPLACES NAS1515H3L)     |
| 14B  |             | **10        | **AN960C10L     | **WASHER                           |
| 24A  |             | **1         | **D3564-13      | **WEARSHOE                         |
| 24B  |             | **1         | **D3566-13      | **GASKET                           |
| 20   |             | *1          | *D3391-023      | *412 MID TUBE                      |
| 28   |             | **20        | **AELS-1032-130 | **INSERT (REPLACES NAS1330S3KB116) |
| 30   |             | *1          | *D3391-025      | *412 AFT TUBE                      |
| 25A  |             | **1         | *D3537-1        | **WEARPAD                          |
| 25B  |             | **1         | *D3553-1        | **GASKET                           |
| 26A  |             | **1         | *D3537-7        | **WEARPAD                          |
| 26B  |             | **1         | *D3553-3        | **GASKET                           |
| 31   |             | **1         | **D2646         | **AFT CAP                          |
| 32   |             | **14        | **AELS-1032-130 | **INSERT                           |
| 36   |             | **12        | **AELS-1032-225 | **INSERT (REPLACES NAS1330S3KB366) |
| 37A  |             | **6         | **AN3C4A        | **BOLT                             |
| 37B  |             | **4         | **AN3C5A        | **BOLT                             |
| 38A  |             | **2         | **D3672-1       | **WASHER (REPLACES NAS1515H3L)     |
| 38B  |             | **10        | **AN960C10L     | **WASHER                           |

(CONTINUED ON PAGE 19)

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(CONTINUED FROM PAGE 18)

| Item | Qty<br>-013 | Qty<br>-043 | Part Number | Description                  |
|------|-------------|-------------|-------------|------------------------------|
| 40   | 1           |             | D2571       | SADDLE, FWD OUTSIDE          |
| 41   | 1           |             | D2572       | SADDLE, FWD INSIDE           |
| 42   | 1           |             | D2573       | SADDLE, AFT OUTSIDE          |
| 43   | 1           |             | D2574       | SADDLE, AFT INSIDE           |
| 44   | 2           |             | D2876       | SADDLE SPACER                |
| 45   | 2           |             | D2877       | SADDLE SPACER                |
| 46   | 16          |             | D3403-1     | BUSHING                      |
| 47A  | 4           |             | D2747       | SET SCREW                    |
| 47B  | 2           |             | D3533-1     | SET SCREW                    |
| 48   | 16          |             | AN4C6A      | BOLT                         |
| 49   | 8           |             | AN4C52A     | BOLT                         |
| 50   | 8           |             | AN6C12A     | BOLT                         |
| 51A  | 32          |             | D3672-3     | WASHER (REPLACES NAS1515H4L) |
| 51B  | 32          |             | AN960C416L  | WASHER                       |
| 52A  | 8           |             | D3672-9     | WASHER (REPLACES NAS1515H6L) |
| 52B  | 8           |             | AN960C616L  | WASHER                       |
| 53   | 16          |             | D3672-11    | WASHER (REPLACES NAS1515H7L) |
| 54   | 24          |             | MS21043-4   | NUT                          |
| 55   | 4           |             | ANC47A      | BOLT                         |
| 60   | 8           |             | D3403-3     | BUSHING                      |
| 61   | 1           |             | D3405-041   | GHW LUG                      |
| 62   | 1           |             | D3405-043   | GHW LUG                      |
| 63   | 4           |             | AN4C46A     | BOLT                         |
| 64   | 4           |             | MS21043-4   | NUT                          |
| 70   | 1           |             | D3407-041   | TOW RING                     |
| 71   | 2           |             | D3417-3     | WASHER                       |
| 72   | 1           |             | MS21043-4   | NUT                          |
| 73   | 1           |             | D3456-1     | WASHER                       |
| 91   | 1           |             | AN3C37A     | BOLT                         |
| 92   | 1           |             | AN3C40A     | BOLT                         |
| 93   | 1           |             | AN3C41A     | BOLT                         |
| 94   | 1           |             | AN3C42A     | BOLT                         |
| 95   | 4           |             | AN3C43A     | BOLT                         |
| 97   | 5           |             | AN3C46A     | BOLT                         |
| 99   | 26          |             | AN960C10L   | WASHER                       |
| 100  | 13          |             | MS21043-3   | NUT                          |

\*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

\*\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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